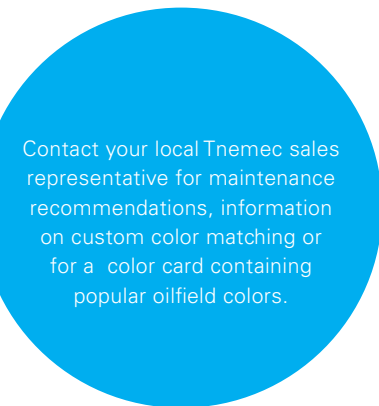




PROTECTIVE COATINGS FOR ON-SHORE DRILLING RIG

NEW CONSTRUCTION SYSTEMS



Contact your local Tnemec sales representative for maintenance recommendations, information on custom color matching or for a color card containing popular oilfield colors.

MUD PUMPS, MUD TANKS (EXTERIOR), SOLIDS CONTROL EQUIPMENT AND ASSOCIATED STRUCTURAL SKIDS

System Type: Epoxy/Epoxy/Polyurethane
 Stripe Coat (recommended): Series 66 Hi-Build Epoxoline
 First Full Coat: Series 66 Hi-Build Epoxoline
 Second Coat: Series 66 Hi-Build Epoxoline
 Finish Coat: Tnemec Series 73 Endura-Shield

System Type: Organic Zinc-Rich/Epoxy/Polyurethane
 Stripe Coat (recommended): Series 90-97 Tneme-Zinc
 First Coat: Series 90-97 Tneme-Zinc
 Second Coat: Series 66 Hi-Build Epoxoline
 Finish Coat: Series 73 Endura-Shield

HIGH HEAT AREAS FROM 250°F TO 700°F, INCLUDING MUFFLERS AND EXHAUSTS

System Type: Inorganic Zinc-Rich
 First Coat: Series 90E-92 Tneme-Zinc

HOT AIR DUCTS, INTERIOR AND EXTERIOR SURFACES

System Type: Epoxy/Epoxy/Polyurethane
 Stripe Coat (recommended): Series 66 Hi-Build Epoxoline
 First Full Coat: Series 66 Hi-Build Epoxoline
 Second Coat: Series 66 Hi-Build Epoxoline
 Finish Coat (exterior only): Series 73 Endura-Shield

DRAW WORKS, DERRICK, PUMP UNITS, STAIRWAYS, PIPING, SUBSTRUCTURE, DOGHOUSES, SHALE SHAKER AREA, SKID UNITS, ENGINES, HANDRAILS, BLOWOUT PREVENTERS, WALKWAYS, ETC.

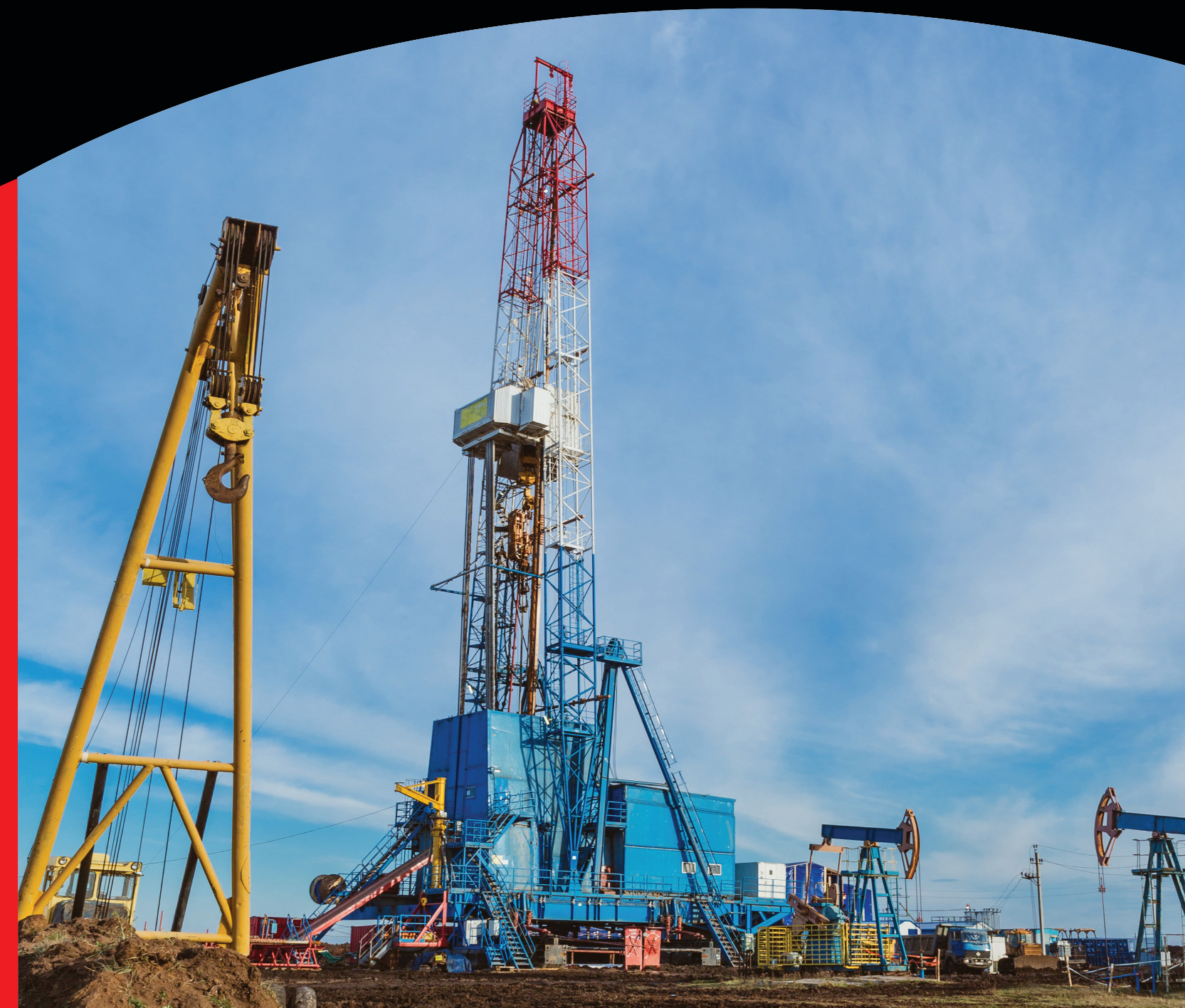
System Type: Epoxy/Epoxy/Polyurethane
 Stripe Coat (recommended): Series 66 Hi-Build Epoxoline
 First Full Coat: Series 66 Hi-Build Epoxoline
 Second Coat: Series 66 Hi-Build Epoxoline
 Finish Coat: Series 73 Endura-Shield

System Type: Organic Zinc-Rich/Epoxy/Polyurethane
 Stripe Coat (recommended): Series 90-97 Tneme-Zinc
 First Full Coat: Series 90-97 Tneme-Zinc
 Second Coat: Series 66HHi-Build Epoxoline
 Finish Coat: Series 73 Endura-Shield

MUD PITS, INTERIOR SURFACES, IMMERSION EXPOSURE

System Type: Epoxy/Epoxy
 First Coat: Series 61-5002 Tneme-Liner Beige
 Second Coat: Series 61-5001 Tneme-Liner

PROTECTIVE COATINGS FOR THE OILFIELD



INNOVATION IN EVERY COAT™



OILFIELD COATING PROTECTION FROM PAST TO PRESENT

Tnemec Company has supplied coatings to the oilfield since the early 1920s, when Tnemec founder, Albert C. Bean, Sr., started selling his patented rust-inhibiting primer for ferrous metals through major oilfield supply houses across the nation. With high quality paints and strategic product placement, Tnemec garnered loyalty from the drilling contractors and superintendents, becoming widely known throughout the market.

Since then, Tnemec has developed protective coatings for every surface encountered in the oil and gas industry. With high-performance always at the forefront, Tnemec offers products for almost any substrate that requires additional protection, from concrete to steel and galvanized metal. Whether new construction or maintenance painting, Tnemec has a broad range of coatings that provides exceptional protection to any oilfield structure including drilling rigs and pumps, tanks, pipes, containment areas, and buildings.

Specific products range from industrial alkyd enamels and acrylics to high-performance epoxies and polyurethanes. Fast-cure coatings are available to reduce downtime and labor costs, along with coatings and linings that can be applied in lower temperatures. Tnemec has also developed a new generation of coatings designed to meet changing government standards for low volatile organic compounds (VOCs).

Tnemec manufactures over 150 coatings for a variety of industries and has grown to become one of the largest privately held coatings manufacturers in North America. With manufacturing plants and distribution centers in every region of the country, Tnemec coatings are readily available for delivery to the jobsite, ensuring timely service and consistent products.

Tnemec's ever-present reputation in the oil and gas industry echoes the business philosophy of its founder, who believed the customer should always come first. Tnemec oilfield representatives are prepared to help clients determine the right coatings system for their structure. Contact your local representative for more details or visit www.tnemec.com.



OILFIELD PROTECTIVE COATINGS: FROM ALKYDS TO ZINC-RICH COATINGS

SERIES 2H AND 2HS HI-BUILD TNEME-GLOSS

High gloss industrial enamels offering good flow, hiding and protection for recommended surfaces in mild to moderately severe exposures.

SERIES V10 TNEMEC PRIMERS

Chemically active, rust-inhibitive primer for ferrous metals. Provides extended weathering for shop and field priming of structural and miscellaneous steel.

SERIES 27 F.C. TYPOXY

Versatile low-temperature coating ideally suited for steel fabrication and OEM applications. Also widely used as a field tie-coat. Provides fast curing and rapid handling capabilities.

SERIES 30 SPRA-SAF EN

An advanced technology, direct-to-metal, corrosion-inhibiting coating with very good early flash-rust resistance, as well as long term corrosion protection and weathering properties. Formulated to resist mildew growth on the paint film. Provides good gloss and color retention on structural steel, tanks, towers, pipes and similar structures.

SERIES 37H CHEM-PRIME H.S.

Fast-drying, corrosion-resistant primer that accepts a variety of high-performance topcoats. Ideally suited for steel fabricators, OEM's and field applications where "dry-fall" characteristics are desired.

SERIES 43 ALUMINUM COATING

Metallic aluminum finish for protection against weather, heat and mild industrial fumes. Used on primed or previously painted carbon and galvanized steel, especially tank exteriors, piping, equipment and structures.

SERIES 44 ACCELERATORS

Special additives for many Tnemec coatings affording low temperature application and accelerated cure for rapid handling and recoat situations.

SERIES 46-465 H.B. TNEMECOL

Versatile coal tar coating for use in immersion, splash and spillage, chemical fumes and below-grade environments.

SERIES 46H HI-BUILD TNEME-TAR

High-build corrosion resistant coating providing one coat protection for concrete and steel in a variety of chemical, immersion and underground conditions. Also, when a two-coat application is desired, a low film build option is possible.

SERIES 61 TNEME-LINER

Tightly cross-linked epoxy with excellent corrosion and chemical resistance. Principally used for immersion service, including fuel and crude oil storage and chemical containment.



SERIES 66 HI-BUILD EPOXOLINE

Industry standard for epoxy coatings. Known for its forgiving application characteristics in adverse and varied conditions, and for benchmark performance.

SERIES 73 ENDURA-SHIELD

A semi-gloss urethane topcoat highly resistant to abrasion, wet conditions, corrosive fumes, chemical contact and exterior weathering. High build quality combines with project specific primers for two-coat, labor saving systems.

SERIES 90E-92 TNEME-ZINC

Self-curing, primer/finish with tenacious bonding and abrasion resistance qualities. Its galvanic action resists undercutting. Excellent stand alone performance in high temperature or long-term atmospheric exposure. Finish with specialized topcoats to improve aesthetics, increase long-term performance or protect the primer from attack in aggressive exposures.

SERIES 90-97 TNEME-ZINC

An advanced technology, two-component, moisture-cured, zinc-rich primer providing extraordinary corrosion protection. It is user friendly and rapid curing so chemical- and corrosion-resistant topcoats can be applied the same day. Also used for field touch-up of inorganic zinc coatings.

SERIES 135 CHEMBUILD

High-build coating with superior wetting for marginally prepared rusty steel and tightly adhering old coatings. Excellent abrasion-, chemical- and corrosion-resistance. Perfect foundation for aliphatic-polyurethanes.

SERIES 161 TNEME-FASCURE

Low temperature-cure, corrosion-resistant epoxy for protection against abrasion, immersion and mild chemical contact.

SERIES V530 OMNITHANE

Aluminum pigmented primer or finish for marginally prepared steel. Provides excellent abrasion-, moisture-, chemical- and corrosion-resistance. Suitable for use as a topcoat where an aluminum finish is desired.

SERIES 1026 ENDURATONE

A durable, easy-to-use, water-based acrylic coating that offers long-wearing protection to a variety of substrates. Excellent as a topcoat or intermediate-coat on anti-corrosive steel coating systems or when applied to concrete and drywall. Easy to apply by brush, roller, and spray, this product's low odor and low VOC qualities make it versatile choice on architectural and industrial projects.

SERIES 1028 AND 1029 ENDURATONE

Water-based, low VOC, High Dispersion Pure acrylic polymer coatings providing excellent long-term protection in both interior/exterior exposures. They are mildew resistant and exhibit very good gloss and color stability.

SERIES 1074 AND 1075 ENDURA-SHIELD II

Urethane coatings highly resistant to abrasion, wet conditions, corrosive fumes and exterior weathering. High build quality combines with project specific primers for two-coat, labor-saving systems.

